



SURE-FAST

INDUSTRIAL FASTENERS

Blind Rivets

Data Sheet

SS Grade - Steel Rivets with Steel Mandrels



RIVET CODE	RIVET DIAMETER D	BODY LENGTH L (mm)	GRIP RANGE G (mm)	HEAD DIAMETER H (mm)	HEAD THICKNESS T (mm) Max	STANDARD STRENGTH N. (min.)	
						SHEAR	TENSILE
4-2 4-3 4-4 4-5 4-6 4.8	3.2mm	6.7 8.2 9.7 11.4 13.0 16.2	0.8 - 3.2 3.2 - 4.8 4.8 - 6.4 6.4 - 7.9 7.9 - 9.5 9.5 - 12.7	6.05 - 6.65	1.02	1150	1380
5-2		7.3	0.8 - 3.2				
5-3		8.9	3.2 - 4.8				
5-4		10.5	4.8 - 6.4				
5-5		12.0	6.4 - 7.9				
5-6		13.6	7.9 - 9.5				
5-8		16.8	9.5 - 12.7				
6-2 6-3 6-4 6-5 6-6 6-8 6-10 6-12	4.0mm	8.0 9.5 11.1 12.7 14.3 17.5 20.7 23.8	0.8 - 3.2 3.2 - 4.8 4.8 - 6.4 6.4 - 7.9 7.9 - 9.5 9.5 - 12.7 12.7 - 15.9 15.9 - 19.1	7.52 - 8.33	1.27	1650	2090
6-2		8.0	0.8 - 3.2				
6-3		9.5	3.2 - 4.8				
6-4		11.1	4.8 - 6.4				
6-5		12.7	6.4 - 7.9				
6-6		14.3	7.9 - 9.5				
6-8		17.5	9.5 - 12.7				
6-10		20.7	12.7 - 15.9				
6-12		23.8	15.9 - 19.1				
6-2 6-3 6-4 6-5 6-6 6-8 6-10 6-12	4.8mm	8.0 9.5 11.1 12.7 14.3 17.5 20.7 23.8	0.8 - 3.2 3.2 - 4.8 4.8 - 6.4 6.4 - 7.9 7.9 - 9.5 9.5 - 12.7 12.7 - 15.9 15.9 - 19.1	9.04 - 10.01	1.52	2400	3700
6-2		8.0	0.8 - 3.2				
6-3		9.5	3.2 - 4.8				
6-4		11.1	4.8 - 6.4				
6-5		12.7	6.4 - 7.9				
6-6		14.3	7.9 - 9.5				
6-8		17.5	9.5 - 12.7				
6-10		20.7	12.7 - 15.9				
6-12		23.8	15.9 - 19.1				

- These rivets are installed quickly and easily from one side of the workpiece.
- Rivets with **countersunk** heads and **colored** heads are manufactured to order.

