



SURE-FAST

INDUSTRIAL FASTENERS

Blind Rivets

Data Sheet

AS Grade - Aluminum Alloy Rivets with Steel Mandrels 5052

RIVET CODE	RIVET DIAMETER D	BODY LENGTH L (mm)	GRIP RANGE G (mm)	HEAD DIAMETER H (mm)	HEAD THICKNESS T (mm) Max	STANDARD STRENGTH N. (min.)	
						SHEAR	TENSILE
3-2	2.4mm	6	0.5 - 3	4.3 - 5.0	0.8	300	350
3-3		8	3 - 5				
3-4		9	4 - 6				
3-6		12	6 - 9				
4-1	3.2mm	5	0.5 - 2.0	5.8 - 6.5	1.2	535 (480)	650 (550)
-		6	-				
4-2		7	2 - 4				
4-3		8	3 - 5				
-		9	-				
4-4		10	5 - 7				
4-5		11	6 - 8				
4-6		13	8 - 10				
4-8		16	11 - 13				
4-10		19	14 - 16				
-		20	-				
-		25	-				
5-1	4.0mm	6	0.5 - 2.0	7.0 - 8.0	1.5	850 (750)	1020 (900)
5-2		7	1 - 3				
5-4		10	4 - 6				
5-5		12	6 - 8				
5-6		14	8 - 10				
5-8		17	11 - 13				
5-10		20	12 - 14				
5-12		22	14 - 16				
-		25	-				
6-1	4.8mm	6	0.5 - 1.5	8.5 - 9.5	1.6	1160 (1320)	1420 (1610)
6-2		8	1.5 - 3.5				
-		10	-				
6-4		11	4.0 - 6.0				
6-5		13	6.0 - 8.0				
6-6		14	7.0 - 9.0				
6-8		17	10.0 - 12.0				
6-10		21	13.0 - 16.0				
6-12		24	16.0 - 19.0				
6-14		27	19.0 - 22.0				
8-4	6.4mm	12	3 - 6	11.5 - 13.0 (10.5 - 12.0)	2.2 (1.9)	2050 (1830)	2500 (2140)
8-6		15	5 - 8				
-		18	-				
8-10		22	13 - 15				
8-12		25	15 - 18				



- These rivets are installed quickly and easily from one side of the workpiece.
- Rivets with **countersunk** heads and **colored** heads are manufactured to order.

